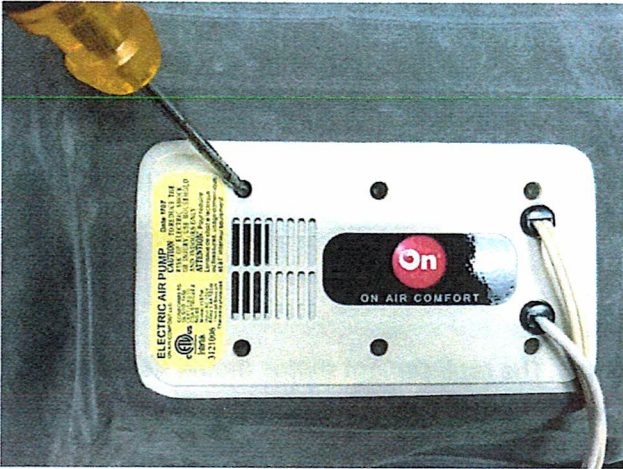


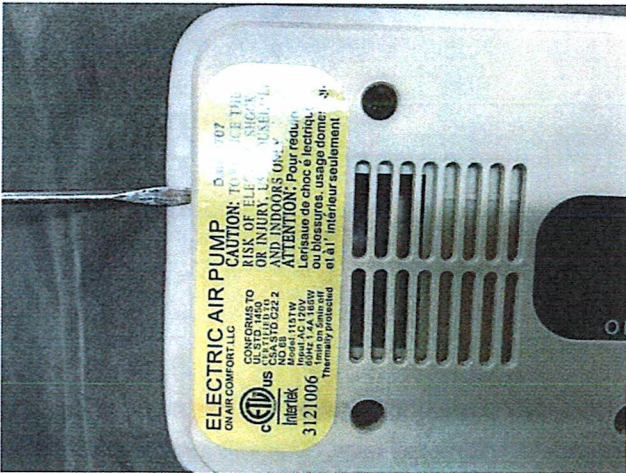
On Air Comfort Pump Motor Replacement Instructions

Step 1: *** **Safety** – Do **NOT** proceed until this step is completed. *** **Unplug** the pump motor. Ensure **NO** electrical power is going to the pump motor. Do **NOT** plug in until Step 7 is completed.

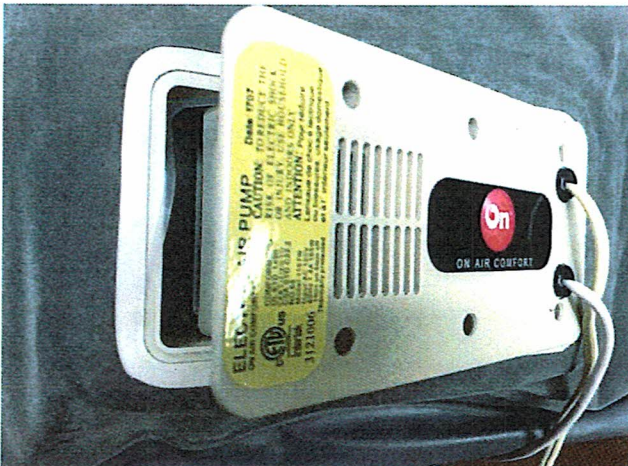
Step 2: Using a phillips head screwdriver, remove the six (6) screws by turning counter-clockwise.



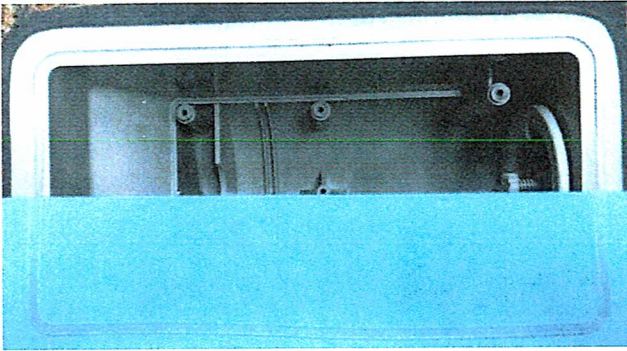
Step 3: After the screws are removed, gently insert either a flat head screwdriver, putty knife, or butter knife between the pump motor and the frame.



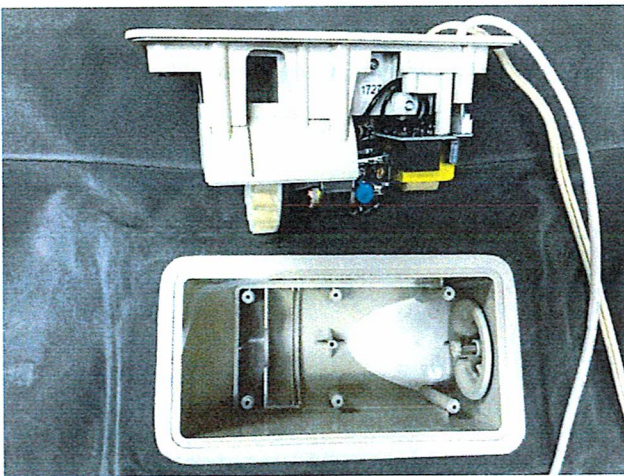
Step 4: Lift and completely remove the pump motor from the frame. The replacement pump motor will fit into the frame in the same exact orientation.



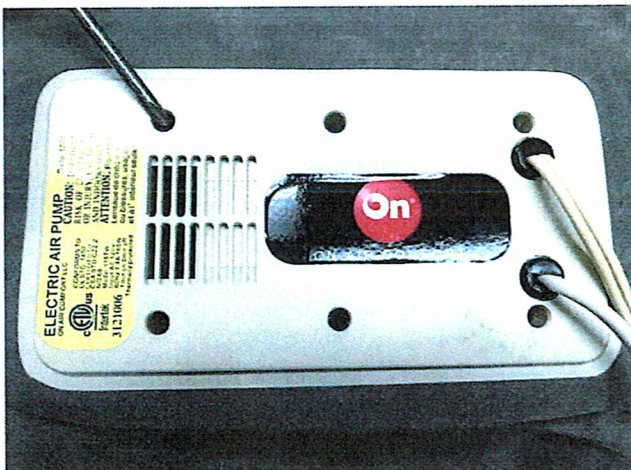
Step 5: Must ensure the gasket is sitting flat in the designate groove in the frame before the replacement motor is installed. The gasket may adhere to the pump motor that was removed. If it does, carefully remove the gasket and then properly place and position in the frame. Do not use a sharp object as this may damage the gasket. Do not glue the gasket into place. (Note: The blue paper is only used to make the gasket more visible for instruction and picture purposes.)



Step 6: Take the replacement motor and place it into the frame. The replacement motor should sit in the frame the exact same way the other motor did. Do not force the motor into position. The pump motor will not fit if orientation is incorrect.



Step 7: Using a phillips head screwdriver, install the six (6) screws by turning clockwise. Do not overtighten the screws. The screws should be finger-tight (i.e., snug) plus $\frac{3}{4}$ additional turn. This will avoid stripping the screw thread in the mounting frame.



Once the screws are properly tightened, the pump motor is ready for use.